



Model **PB32.80** Hydraulic NC Press Brake.

Specification

Tonnage	80T
Working Length	3200 mm
Distance Between Centres	2600 mm
Max. Stroke	100 mm
Max. Open Height	360 mm
Throat Depth	320 mm
Length	3820 mm
Width	1700 mm
Height	2350 mm
Weight	5580 kg
Motor	7.5 kw

Features

- Hydraulic downstroking press brake with control of the parallelism between beams by solid torsion bar.
- Bending depth adjustment NC controller.
- Wide table for the fitting of the tooling, with dovetail slots on both sides allowing for an easy and quick setting of a great variety of accessories (front gauges, front squaring arms, rear gauges, etc.).
- Hydraulic cylinders honed and hard chromed for maximum durability.

Standard Equipment

- Esten E200 NC control for both depth control and backgauge on pendant control.
- Servo drive ballscrew backgauge with linear guides for flip type fingers.
- One set of standard tooling including: sectioned punch-holders, a sectionalised goose neck punch, a four-way multi-vee die.
- One set of supports for the four-way multi-vee die positioning.
- One set of chains to turn the four-way multi-vee die.
- Front sheet supports.
- DSP Laser light guards.
- Electric foot pedal on a trailing lead.
- Hydraulic pressure dial indicator.
- Hydraulic oil.
- Instruction manuals.

