


















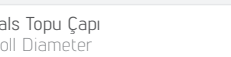


TEKNİK BİLGİLER / TECHNICAL INFORMATION

PROFİL TIPLERİ BEAM TYPES		PRO 80			PRO 60			PRO 55		
		Boyutlar (mm) Dimensions (mm)	min Ø (mm)	Vals Rolls	Boyutlar (mm) Dimensions (mm)	min Ø(mm)	Vals Rolls	Boyutlar (mm) Dimensions (mm)	min Ø (mm)	Vals Rolls
	1	35x35x3 70x70x8 80x80x8	500 1200 1600	A.E	30x30x3 50x50x5	250 500	A.E	30x30x3 50x50x5 60x60x6	250 500 1000	A.E
	2	40x40x4 70x70x9 80x80x8	600 1000 2000	A.E	30x30x3 40x40x5 50x50x6	400 600 1000	A.E	30x30x3 40x40x5 50x50x6	400 600 1200	A.E
	3	70x30x4 70x70x8 80x80x8	400 1000 1400	A	30x30x3 80x40x7.5	300 600	A	30x30x3 60x60x7 80x40x7	300 600 1000	A
	4	30x30x4 70x70x8 80x80x8	400 1000 1400	A	30x30x3 50x50x6 70x35x6	300 600 1000	A	30x30x3 50x50x6 70x35x6	300 600 500	A
	5	-	-	-	-	-	-	-	-	-
	6	40x10 80x25 100x20	300 700 2100	A	40x10 60x20 80x25	220 500 2100	A	20x10 50x12 50x15	200 400 1000	A
	7	50x10 80x20 120x30	260 400 600	A	50x5 80x16 80x20	200 400 1200	A	50x5 80x16 80x20	200 400 1200	A
	8	30x30 40x40 45x45	300 500 1000	A	15x15 30x30 35x35	300 600 1400	A	15x15 30x30 35x35	300 600 1400	A
	9	Ø35 Ø50 Ø60	300 500 1000	B	Ø20 Ø35 Ø40	300 600 800	B	Ø20 Ø35 Ø40	300 600 800	B
	10	Ø40x2 Ø100x2 Ø100x3	400 2400 3000	B	Ø25x1.5 Ø60x2 Ø70x2	200 800 1600	B	Ø25x1.5 Ø60x2 Ø70x2	200 800 1600	B
	11	Ø48.3x3.2 (1 1/2") Ø88.9x3.2 (3") Ø88.9x4 (3")	400 1000 1600	B	Ø26.5x2.3 (3/4") Ø48.3x2.9 (1 1/2") Ø60.3x3.2 (2")	200 600 1000	B	Ø26.9x2.3 (3/4") Ø48.3x2.9 (1 1/2") Ø60.3x3.2 (2")	200 600 1000	B
	12	50x25x2 80x40x5 100x40x3.2	600 2000 3000	A.D	30x15x15 60x30x2.5 80x30x3	300 2000 6000	A.D	30x15x15 60x30x2.5 80x30x3	300 2000 6000	A.D
	13	-	-	-	-	-	-	-	-	-
	14	40x40x27 70x70x3.2 70x70x4	500 1600 3000	A.D	20x20x2 50x50x2.5 60x60x3	240 1600 4000	A.D	20x20x2 50x50x2.5 60x60x3	240 1600 4000	A.D
	15	UNP60 (60x30x6) UNP120 (120x55x6) UNP140 (140x60x7.5)	400 800 1200	A.D	UNP30 (30x15x4) UNP50 (50x25x5) UNP60 (60x30x6)	300 400 800	A.D	UNP30 (30x15x4) UNP50 (50x25x5) UNP60 (60x30x6)	300 400 800	A.D
	16	UNP60 (60x30x6) UNP120 (120x55x6) UNP140 (140x60x7.5)	400 800 1200	A.D	UNP30 (30x15x4) UNP50 (50x25x5) UNP60 (60x30x6)	300 500 1000	A.D	UNP30 (30x15x4) UNP50 (50x25x5) UNP60 (60x30x6)	350 500 1000	A.D
	17	-	-	-	-	-	-	-	-	-
	18	INP120	500	A.D	-	-	-	-	-	-
	19	-	-	-	-	-	-	-	-	-
	20	-	-	-	-	-	-	-	-	-
	21	-	-	-	-	-	-	-	-	-
Dayanım Momenti Section Modulus	cm ³	-	-	-	-	-	-	-	-	-
Motor Gücü Motor Power	kW	5.5	-	-	4	-	-	1.1	-	-
Vals Topu Çapı Roll Diameter	mm	Ø245	-	-	Ø177	-	-	Ø157	-	-
Mil Çapı Shaft Diameter	mm	Ø80	-	-	Ø60	-	-	Ø50	-	-
Bükme Hızı Bending Speed	m/dk m/min	42	-	-	6.4	-	-	2.95	-	-
Ağırlık Weight	kg	1600	-	-	1080	-	-	500	-	-
GxUxY WxLxH	mm	1350x1600x1850	-	-	1400x1150x1530	-	-	1450x950x1450	-	-

A: Standart Vals Topları | B: Özel Vals Topları | C: Çektirme Aparatı | D: Seri Üretim İçin Özel Vals Topları | E: Köşebent Aparatı | F: Gerdirme Aparatı