

## **Madison 2.5 metre x 63 tonne pressbrake with E200 NC control system**



### **Specification**

Bending force.....	630 KN
Working Length .....	2500 mm
Distance between columns.....	1900 mm
Slide Stroke .....	120 mm
Bed width .....	160 mm
Y axis Approach speed .....	60 mm/sec
Y axis Working speed .....	8 mm/sec
Y axis Return speed.....	60 mm/sec
Maximum opening height .....	320 mm
Throat depth.....	230 mm
Motor.....	.5.5 Kw ( 7.5 HP )
Machine length.....	3100 mm
Machine width .....	1700 mm
Machine height.....	2400 mm
Machine gross weight.....	Approx 4000 Kgs

## **Machine Features**

- Twin Cylinder Hydraulic down-stroking pressbrake
- Italian DSP front safety guarding system
- Adjustable, moveable and fold away front support arms
- Sectioned top tooling ( 5 x 500mm top tools )
- Welded structure
- 160mm wide table
- Estun E200P NC control system
- Numerically controlled X, Y1 & Y2 axis
- European style 'quick clamp' tooling
- Schneider electrics
- Siemens (Germany) main motor
- Quality branded hydraulics
- Adjustable flip type fingers on backgauge
- Multi vee die block ( 65mm square )
- Roving foot pedal and pendant
- Hydraulic pressure dial indicator
- Solid torsion bar controlling parallelism
- 12 months warranty
- Commissioning included
- Operator Training included
- Hydraulic oil supplied with machine